

# SILICON CARBIDE SUBSTRATES

## Product Specifications

SiC 6H

SiC 4H

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## SILICON CARBIDE MATERIAL PROPERTIES

| Polytype                     | Single Crystal 4H                                | Single Crystal 6H                                |
|------------------------------|--------------------------------------------------|--------------------------------------------------|
| Lattice Parameters           | a=3.076 Å<br>c=10.053 Å                          | a=3.073 Å<br>c=15.117 Å                          |
| Stacking Sequence            | ABCB                                             | ABCACB                                           |
| Band-gap                     | 3.26 eV                                          | 3.03 eV                                          |
| Density                      | $3.21 \cdot 10^3 \text{ kg/m}^3$                 | $3.21 \cdot 10^3 \text{ kg/m}^3$                 |
| Therm. Expansion Coefficient | $4-5 \times 10^{-6}/\text{K}$                    | $4-5 \times 10^{-6}/\text{K}$                    |
| Refraction Index             | n <sub>o</sub> = 2.719<br>n <sub>e</sub> = 2.777 | n <sub>o</sub> = 2.707<br>n <sub>e</sub> = 2.755 |
| Dielectric Constant          | 9.6                                              | 9.66                                             |
| Thermal Conductivity         | 490 W/mK                                         | 490 W/mK                                         |
| Break-Down Electrical Field  | $2-4 \cdot 10^8 \text{ V/m}$                     | $2-4 \cdot 10^8 \text{ V/m}$                     |
| Saturation Drift Velocity    | $2.0 \cdot 10^5 \text{ m/s}$                     | $2.0 \cdot 10^5 \text{ m/s}$                     |
| Electron Mobility            | 800 cm <sup>2</sup> /V · S                       | 400 cm <sup>2</sup> /V · S                       |
| hole Mobility                | 115 cm <sup>2</sup> /V · S                       | 90 cm <sup>2</sup> /V · S                        |
| Mohs Hardness                | ~9                                               | ~9                                               |

## 6H SiC, N-TYPE, 2" WAFER SPECIFICATION

| SUBSTRATE PROPERTY         | S6H-51-N-PWAM-250                                                                        | S6H-51-N-PWAM-330 | S6H-51-N-PWAM-430 |
|----------------------------|------------------------------------------------------------------------------------------|-------------------|-------------------|
| Description                | A/B Production Grade C/D Research Grade D Dummy Grade <b>6H SiC</b> Substrate            |                   |                   |
| Polytype                   | <b>6H</b>                                                                                |                   |                   |
| Diameter                   | (50.8 ± 0.38) mm                                                                         |                   |                   |
| Thickness                  | (250 ± 25) μm                                                                            | (330 ± 25) μm     | (430 ± 25) μm     |
| Carrier Type               | n-type                                                                                   |                   |                   |
| Dopant                     | Nitrogen                                                                                 |                   |                   |
| Resistivity (RT)           | 0.02 ~ 0.1 Ω • cm                                                                        |                   |                   |
| Surface Roughness          | < 0.5 nm (Si-face CMP Epi-ready); <1 nm (C- face Optical polish)                         |                   |                   |
| FWHM                       | A<30 arcsec                                                                              | B/C/D <50 arcsec  |                   |
| Micropipe Density          | A+≤1cm <sup>-2</sup> A≤10cm-2 B≤30cm-2 C≤50cm-2 D≤100cm-2                                |                   |                   |
| Surface Orientation        |                                                                                          |                   |                   |
| On axis                    | <0001>± 0.5°                                                                             |                   |                   |
| Off axis                   | 3.5° toward <11-20>± 0.5°                                                                |                   |                   |
| Primary flat orientation   | Parallel {1-100} ± 5°                                                                    |                   |                   |
| Primary flat length        | 16.00 ± 1.70 mm                                                                          |                   |                   |
| Secondary flat orientation | Si-face:90° cw. from orientation flat ± 5°<br>C-face:90° ccw. from orientation flat ± 5° |                   |                   |
| Secondary flat length      | 8.00 ± 1.70 mm                                                                           |                   |                   |
| Surface Finish             | Single or double face polished                                                           |                   |                   |
| Packaging                  | Single wafer box or multi wafer box                                                      |                   |                   |
| Usable area                | ≥ 90 %                                                                                   |                   |                   |
| Edge exclusion             | 1 mm                                                                                     |                   |                   |

## 6H SIC,SEMI-INSULATING , 2" WAFER SPECIFICATION

| SUBSTRATE PROPERTY         | S6H-51-SI-PWAM-250                                                                       | S6H-51-SI-PWAM-330 | S6H-51-SI-PWAM-430 |
|----------------------------|------------------------------------------------------------------------------------------|--------------------|--------------------|
| Description                | A/B Production Grade C/D Research Grade D Dummy Grade 6H SEMI                            |                    |                    |
| Polytype                   | Substrate<br><b>6H</b>                                                                   |                    |                    |
| Diameter                   | (50.8 ± 0.38) mm                                                                         |                    |                    |
| Thickness                  | (250 ± 25) μm                                                                            | (330 ± 25) μm      | (430 ± 25) μm      |
| Resistivity (RT)           | >1E5 Ω • cm                                                                              |                    |                    |
| Surface Roughness          | < 0.5 nm (Si-face CMP Epi-ready); <1 nm (C- face Optical polish)                         |                    |                    |
| FWHM                       | A<30 arcsec                                                                              | B/C/D <50 arcsec   |                    |
| Micropipe Density          | A+≤1cm <sup>-2</sup> A≤10cm-2 B≤30cm-2 C≤50cm-2 D≤100cm-2                                |                    |                    |
| Surface Orientation        |                                                                                          |                    |                    |
| On axis                    | <0001>± 0.5°                                                                             |                    |                    |
| Off axis                   | 3.5° toward <11-20>± 0.5°                                                                |                    |                    |
| Primary flat orientation   | Parallel {1-100} ± 5°                                                                    |                    |                    |
| Primary flat length        | 16.00 ± 1.70 mm                                                                          |                    |                    |
| Secondary flat orientation | Si-face:90° cw. from orientation flat ± 5°<br>C-face:90° ccw. from orientation flat ± 5° |                    |                    |
| Secondary flat length      | 8.00 ± 1.70 mm                                                                           |                    |                    |
| Surface Finish             | Single or double face polished                                                           |                    |                    |
| Packaging                  | Single wafer box or multi wafer box                                                      |                    |                    |
| Usable area                | ≥ 90 %                                                                                   |                    |                    |
| Edge exclusion             | 1 mm                                                                                     |                    |                    |

## 4H SiC,N-TYPE , 3" WAFER SPECIFICATION

| SUBSTRATE PROPERTY         | S4H-76-N-PWAM-330                                                                                         | S4H-76-N-PWAM-430 |
|----------------------------|-----------------------------------------------------------------------------------------------------------|-------------------|
| Description                | A/B Production Grade C/D Research Grade D Dummy Grade <b>4H SiC</b> Substrate                             |                   |
| Polytype                   | <b>4H</b>                                                                                                 |                   |
| Diameter                   | (76.2 ± 0.38) mm                                                                                          |                   |
| Thickness                  | (350 ± 25) μm                                                                                             | (430 ± 25) μm     |
| Carrier Type               | n-type                                                                                                    |                   |
| Dopant                     | Nitrogen                                                                                                  |                   |
| Resistivity (RT)           | 0.015 - 0.028Ω • cm                                                                                       |                   |
| Surface Roughness          | < 0.5 nm (Si-face CMP Epi-ready); <1 nm (C- face Optical polish)                                          |                   |
| FWHM                       | A<30 arcsec                                                                                               | B/C/D <50 arcsec  |
| Micropipe Density          | A+≤1cm <sup>-2</sup> A≤10cm <sup>-2</sup> B≤30cm <sup>-2</sup> C≤50cm <sup>-2</sup> D≤100cm <sup>-2</sup> |                   |
| TTV/Bow /Warp              | <25μm                                                                                                     |                   |
| Surface Orientation        |                                                                                                           |                   |
| On axis                    | <0001>± 0.5°                                                                                              |                   |
| Off axis                   | 4°or 8° toward <11-20>± 0.5°                                                                              |                   |
| Primary flat orientation   | <11-20>±5.0°                                                                                              |                   |
| Primary flat length        | 22.22 mm±3.17mm                                                                                           |                   |
| Secondary flat orientation | Si-face:90° cw. from orientation flat ± 5°<br>C-face:90° ccw. from orientation flat ± 5°                  |                   |
| Secondary flat length      | 11.00 ± 1.70 mm                                                                                           |                   |
| Surface Finish             | Single or double face polished                                                                            |                   |
| Packaging                  | Single wafer box or multi wafer box                                                                       |                   |
| Scratch                    | None                                                                                                      |                   |
| Usable area                | ≥ 90 %                                                                                                    |                   |
| Edge exclusion             | 2mm                                                                                                       |                   |

## 4H SiC, SEMI-INSULATING, 3" WAFER SPECIFICATION

| SUBSTRATE PROPERTY         | S4H-76-N-PWAM-330                                                                                         | S4H-76-N-PWAM-430 |
|----------------------------|-----------------------------------------------------------------------------------------------------------|-------------------|
| Description                | A/B Production Grade C/D Research Grade D Dummy Grade <b>4H SiC</b> Substrate                             |                   |
| Polytype                   | <b>4H</b>                                                                                                 |                   |
| Diameter                   | (76.2 ± 0.38) mm                                                                                          |                   |
| Thickness                  | (350 ± 25) μm                                                                                             | (430 ± 25) μm     |
| Carrier Type               | semi-insulating                                                                                           |                   |
| Dopant                     | V                                                                                                         |                   |
| Resistivity (RT)           | >1E5 Ω • cm                                                                                               |                   |
| Surface Roughness          | < 0.5 nm (Si-face CMP Epi-ready); <1 nm (C- face Optical polish)                                          |                   |
| FWHM                       | A<30 arcsec                                                                                               | B/C/D <50 arcsec  |
| Micropipe Density          | A+≤1cm <sup>-2</sup> A≤10cm <sup>-2</sup> B≤30cm <sup>-2</sup> C≤50cm <sup>-2</sup> D≤100cm <sup>-2</sup> |                   |
| TTV/Bow /Warp              | <25μm                                                                                                     |                   |
| Surface Orientation        |                                                                                                           |                   |
| On axis                    | <0001>± 0.5°                                                                                              |                   |
| Off axis                   | 4°or 8° toward <11-20>± 0.5°                                                                              |                   |
| Primary flat orientation   | <11-20>±5.0°                                                                                              |                   |
| Primary flat length        | 22.22 mm±3.17mm                                                                                           |                   |
| Secondary flat orientation | Si-face:90° cw. from orientation flat ± 5°<br>C-face:90° ccw. from orientation flat ± 5°                  |                   |
| Secondary flat length      | 11.00 ± 1.70 mm                                                                                           |                   |
| Surface Finish             | Single or double face polished                                                                            |                   |
| Packaging                  | Single wafer box or multi wafer box                                                                       |                   |
| Scratch                    | None                                                                                                      |                   |
| Usable area                | ≥ 90 %                                                                                                    |                   |
| Edge exclusion             | 2mm                                                                                                       |                   |

## 4H SiC,N-TYPE , 4" WAFER SPECIFICATION

| SUBSTRATE PROPERTY         | S4H-76-N-PWAM-330                                                                                         | S4H-76-N-PWAM-430 |
|----------------------------|-----------------------------------------------------------------------------------------------------------|-------------------|
| Description                | A/B Production Grade C/D Research Grade D Dummy Grade <b>4H SiC</b> Substrate                             |                   |
| Polytype                   | <b>4H</b>                                                                                                 |                   |
| Diameter                   | (76.2 ± 0.38) mm                                                                                          |                   |
| Thickness                  | (350 ± 25) μm                                                                                             | (430 ± 25) μm     |
| Carrier Type               | n-type                                                                                                    |                   |
| Dopant                     | Nitrogen                                                                                                  |                   |
| Resistivity (RT)           | 0.015 - 0.028Ω • cm                                                                                       |                   |
| Surface Roughness          | < 0.5 nm (Si-face CMP Epi-ready); <1 nm (C- face Optical polish)                                          |                   |
| FWHM                       | A<30 arcsec                                                                                               | B/C/D <50 arcsec  |
| Micropipe Density          | A+≤1cm <sup>-2</sup> A≤10cm <sup>-2</sup> B≤30cm <sup>-2</sup> C≤50cm <sup>-2</sup> D≤100cm <sup>-2</sup> |                   |
| TTV/Bow /Warp              | <45μm                                                                                                     |                   |
| Surface Orientation        |                                                                                                           |                   |
| On axis                    | <0001>± 0.5°                                                                                              |                   |
| Off axis                   | 4°or 8° toward <11-20>± 0.5°                                                                              |                   |
| Primary flat orientation   | <11-20>±5.0°                                                                                              |                   |
| Primary flat length        | 32.50 mm±2.00mm                                                                                           |                   |
| Secondary flat orientation | Si-face:90° cw. from orientation flat ± 5°<br>C-face:90° ccw. from orientation flat ± 5°                  |                   |
| Secondary flat length      | 18.00 ± 2.00 mm                                                                                           |                   |
| Surface Finish             | Single or double face polished                                                                            |                   |
| Packaging                  | Single wafer box or multi wafer box                                                                       |                   |
| Scratch                    | None                                                                                                      |                   |
| Usable area                | ≥ 90 %                                                                                                    |                   |
| Edge exclusion             | 2mm                                                                                                       |                   |

**6H N-type or Semi-insulating SiC, 5mm\*5mm, 10mm\*10mm WAFER SPECIFICATION : Thickness: 330μm/430μm**

**6H N-type or Semi-insulating SiC, 15mm\*15mm, 20mm\*20mm WAFER SPECIFICATION: Thickness: 330μm/430μm**

**4H N-type or semi-insulating SiC, 5mm\*5mm, 10mm\*10mm WAFER SPECIFICATION : Thickness: 330μm/430μm**

**4H N-type or semi-insulating SiC, 15mm\*15mm, 20mm\*20mm WAFER SPECIFICATION: Thickness: 330μm/430μm**

**a-plane SiC Wafer, size: 40mm\*10mm, 30mm\*10mm, 20mm\*10mm, 10mm\*10mm, specs below:**

|                              |                                         |
|------------------------------|-----------------------------------------|
| <b>6H/4H N type</b>          | <b>Thickness: 330μm/430μm or custom</b> |
| <b>6H/4H Semi-insulating</b> | <b>Thickness: 330μm/430μm or custom</b> |